

INSPIRING FESTIVE CELEBRATIONS AT THE LAGUNA, A LUXURY COLLECTION RESORT & SPA, NUSA DUA, BALI

Nusa Dua, Bali – 15 October 2013 – The Laguna, a Luxury Collection Resort & Spa, Nusa Dua, Bali sparkles this festive season as the joys of Christmas and New Year are celebrated at the resort's award-winning restaurants.

Available from 1 November is the Cornerstone Deli's enchanting Festive hampers, brimming with homemade festive indulgences including Valrhona chocolate pralines, chocolate truffles, candy sticks, cookies, and unique cakes.

The lagoonside Banyubiru will present an enchanting Christmas Dinner Buffet on 24 and 25 December from 6:30 PM to 10 PM. Indulge in home smoked fish, traditional roast turkey, honey glazed leg of ham, spring ham and a distinctive selection of desserts including Christmas stollen and Noel log. The dinner is available at Rp. 825.000 net per person and Rp. 275.000 net per child between the age of 6 to 12.

At the beachfront specialty restaurant Arwana, the excitement of Christmas will be shared during an exceptional culinary journey on 24 and 25 December from 7 PM to 10 PM. The award-winning Chefs will present a stellar seven-course degustation menu that shines against an elegant backdrop of azure seas. Be treated to a variety of dishes including fresh scallops, artisan crafted foie gras, succulent lobster, New Zealand rack of lamb or tenderloin, European cheeses and signature Christmas pudding. Guests may reserve this exclusive dinner at Rp. 850.000 net per person and Rp. 395.000 net per child between 6 to 12 years old.

Welcome 2015 in classic Bali resort style as The Laguna Bali's New Year's Eve celebrations begin with a timeless indulgence at Banyubiru on 31 December. An elegant Gala Buffet Dinner will be presented from 7:30 PM to 11 PM, featuring an extensive selection of sushi, sashimi, a variety of salads, oysters, lobsters, prime beef cuts, lamb and mouth-watering desserts. Dance the night away after a breath-taking fire dance as our live jazz band plays the season's most festive tunes. This unrivalled epicurean experience is available at USD 250 net per person and USD 85 net per child between the ages of 6 and 12.

The annual Gala Dinner at Arwana on 31 December from 7:30 PM to 11 PM promises an unforgettable beginning to 2015. Partake in this exquisite beachside dinner as the resort's award-winning Chefs delight with a sumptuous six-course degustation menu that includes tender salmon, rustic foie gras, sumptuous Peking duck breast, fresh lobster, Wagyu beef tenderloin and Valrhona milk chocolate parfait. Available at USD 250 net per person and USD 85 net per child between the ages of 6 and 12, the experience will be made dramatic with live acoustic band and dramatic fire dance entertainment.

The glamorous Balai Raya Ballroom sets the stage for our Grand Gala Dinner on 31 December from 7:30 PM to 11 PM. This New Year's Eve, guests will be transported into the magical realm of a Royal Balinese Village. Revel in celebratory mood with greetings from the live-art God statue on arrival, cherished ancient traditions of fire painting, Balinese contemporary dance, mysterious shadow dance and intriguing aerial silk acrobatics. The Grand Festive Gala Dinner buffet will showcase worldly culinary delights including a fine selection of oysters, fresh lobsters, succulent beef cuts, tender lamb and additional seafood favorites as well as an extravagant array of desserts. This alluring experience is available at USD 325 net per person and USD 125 per child between 6 to 12 years old.

To countdown to 2015, the beachfront Kulkul Bar will inspire as the beach beyond creates the perfect backdrop to celebrate. Delight in a luminous array of cocktails including an opulent Champagne and vodka bar, as a splendid display of fireworks light up the sky with a rainbow of colors.

For more information, please visit <http://bit.ly/Indfestive2014>. Reservations can be made by calling the resort at +62 361 771 327 or email to fb.reservations@luxurycollection.com

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About The Laguna Resort & Spa

Nestled on Bali's most beautiful beach with infinite Indian Ocean views, the Laguna Resort & Spa boasts 287 guest rooms, suites and villas cradling the 5000 sqm world's first swimmable lagoon. The resort's unique Lagoon Access Rooms allow you to step from your private balcony directly into turquoise waters. Matchless 24 hour Butler service, complimentary Wi-Fi, brand new state of the art **Lagoon Spa** and Fitness Center carved underneath waterfalls, meeting room and wedding capacity up to 600 guests. The Laguna delivers the widest range of dining options from around the world: **Banyubiru**, pan-Asian and international cuisines, **Arwana**, beachfront unparalleled premium coastal cuisine with fresh, live seafood, oyster and sushi bars. **Cornerstone**, private wine room and Deli highlighting the sambal corner, homemade treats and daily specialties. Signature cocktails, wines, spirits, and light bites on offer throughout the resort- at our poolside **KuKul Bar**, **Cascade Garden Lounge & Bar**, and **Sapphire Lagoon Bar**. For more information, please visit www.thelagunabali.com

About The Luxury Collection

The Luxury Collection® is an ensemble of hotels and resorts offering unique, authentic experiences that evoke lasting, treasured memories. For the global explorer, The Luxury Collection offers a gateway to the world's most exciting and desirable destinations. Each hotel and resort is a unique and cherished expression of its location; a portal to the destination's indigenous charms and treasures. Magnificent décor, spectacular settings, impeccable service and the latest modern conveniences combine to provide a uniquely enriching experience. Originated in 1906 under the CIGA brand as a collection of Europe's most celebrated and iconic properties, today The Luxury Collection brand is a glittering ensemble of more than 75 of the world's finest hotels and resorts in more than 30 countries in bustling cities and spectacular destinations around the world. The Luxury Collection includes award-winning properties that continuously exceed guest expectations by offering unparalleled service, style and class while celebrating each hotel's distinctive heritage and unique character. All of these hotels, many of them centuries old, are internationally recognized as being among the world's finest. For more information, please visit www.luxurycollection.com.

About Starwood Hotels & Resorts Worldwide, Inc.

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